

#### **SAFETY DATA SHEET**

According to Regulation (EC) No. 1907/2006 (REACH) Article 31, Annex II as amended

# Carbon monoxide, compressed

Issue Date: 16.01.2013 Version: 1.5 SDS No.: 000010021698

Last revised date: 24.04.2023 1/56

# SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

**Product name:** Carbon monoxide, compressed

**Trade name:** Gasart 473 Kohlenmonoxid 2.0, Gasart 474 Kohlenmonoxid, Kohlenmonoxid

3.7, Kohlenmonoxid 4.7, Kohlenmonoxid 3.0

Additional identification

Chemical name: Carbon monoxide

Chemical formula: CO

INDEX No.006-001-00-2CAS-No.630-08-0EC No.211-128-3

**REACH Registration No.** 01-2119480165-39

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Catalytic agent Use as an Intermediate (transported, on-site isolated). Use for

electronic component manufacture. Use of gas to manufacture

pharmaceutical products. Using gas alone or in mixtures for the calibration of analysis equipment. Using gas as a monomer in polymer production. Using gas as feedstock in chemical processes. Using gas for metal treatment.

Formulation of mixtures with gas in pressure receptacles.

Uses advised against

1.3 Details of the supplier of the safety data sheet

Supplier

Linde Gas GmbH Telephone: +43 50 4273 Carl-von-Linde-Platz 1

A-4651 Stadl-Paura

E-mail: office@at.linde-gas.com

1.4 Emergency telephone number: Emergency number UMCO: +49 89 220 61012 (German), +44 1865 407333 (English)

# SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 as amended.

Physical Hazards

Flammable gas Category 1B H221: Flammable gas.

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Gases under pressure Compressed gas H280: Contains gas under pressure; may explode if

heated.

Health Hazards

Acute toxicity (Inhalation - gas) Category 3 H331: Toxic if inhaled.

Toxic to reproduction Category 1A H360D: May damage the unborn child.

Specific Target Organ Toxicity - Category 1 H372: Causes damage to organs through prolonged or

Repeated Exposure repeated exposure.

#### 2.2 Label Elements

Contains: Carbon monoxide



Signal Word: Danger

Hazard Statement(s): H221: Flammable gas.

H280: Contains gas under pressure; may explode if heated.

H331: Toxic if inhaled.

H360D: May damage the unborn child.

H372: Causes damage to organs through prolonged or repeated exposure.

**Precautionary Statements** 

General None.

**Prevention:** P202: Do not handle until all safety precautions have been read and

understood.

P210: Keep away from heat, hot surfaces, sparks, open flames and other

ignition sources. No smoking. P260: Do not breathe gas/vapors.

**Response:** P304+P340+P315: IF INHALED: Remove person to fresh air and keep

comfortable for breathing. Get immediate medical advice/attention. P308+P313: IF exposed or concerned: Get medical advice/attention. P377: Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

P381: In case of leakage, eliminate all ignition sources.

**Storage:** P403: Store in a well-ventilated place.

P405: Store locked up.



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Disposal None.

2.3 Other hazards None.

# SECTION 3: Composition/information on ingredients

#### 3.1 Substances

Chemical name Carbon monoxide INDEX No.: 006-001-00-2 CAS-No.: 630-08-0 EC No.: 211-128-3

**REACH Registration No.:** 01-2119480165-39

Purity: 100%

The purity of the substance in this section is used for classification only, and does

not represent the actual purity of the substance as supplied, for which other

documentation should be consulted.

Trade name: Gasart 473 Kohlenmonoxid 2.0, Gasart 474 Kohlenmonoxid, Kohlenmonoxid 3.7,

Kohlenmonoxid 4.7, Kohlenmonoxid 3.0

Chemical name	Chemical formula	Concentration		REACH Registration No.	M-Factor:	Notes
Carbon monoxide	СО	100%	630-08-0	01- 2119480165- 39	-	#

The concentrations of the components in the SDS header, product name on page one and in section 3.2 are in mol due to regulatory requirements. All concentrations are nominal.

#### SECTION 4: First aid measures

General: Remove victim to uncontaminated area wearing self contained breathing

apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if

breathing stopped.

# 4.1 Description of first aid measures

Inhalation: Remove victim to uncontaminated area wearing self contained breathing

apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if

breathing stopped.

May cause temporary eye irritation. Adverse effects not expected from this Eye contact:

product.

<sup>#</sup> This substance has workplace exposure limit(s).

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.



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**Skin Contact:** Not relevant, due to the form of the product.

**Ingestion:** Ingestion is not considered a potential route of exposure.

4.2 Most important symptoms and

effects, both acute and

delayed:

May be fatal if inhaled. Symptoms may include: Dizziness. Headache. Nausea,

vomiting. Loss of co-ordination. Symptoms may be delayed.

4.3 Indication of any immediate medical attention and special treatment needed

Hazards: May be fatal if inhaled.

**Treat with a corticosteroid spray as soon as possible after inhalation. In case of** 

exposure, provide oxygen.

SECTION 5: Firefighting measures

**General Fire Hazards:** Heat may cause the containers to explode.

5.1 Extinguishing media

**Suitable extinguishing media:** Use water spray to reduce vapors or divert vapor cloud drift. Water. Dry powder.

Foam.

Unsuitable extinguishing

media:

Carbon Dioxide.

5.2 Special hazards arising from the

substance or mixture:

Fire or excessive heat may produce hazardous decomposition products. None.

5.3 Advice for firefighters

Special fire fighting

procedures:

In case of fire: Stop leak if safe to do so. Use of water may result in the formation of very toxic aqueous solutions. Keep run-off water out of sewers and water sources. Dike for water control. Continue water spray from protected position until container stays cool. Use extinguishants to contain the fire. Isolate the source of the fire or let it burn out. In case of fire: Stop leak if safe to do so. Keep run-off water out of sewers and water sources. Dike for water control. Continue water spray from protected position until container stays cool. Use extinguishants to contain the fire. Isolate the source of the fire or let it burn out.



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Special protective equipment for fire-fighters:

Gas tight chemically protective clothing (Type 1) in combination with self contained breathing apparatus. Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

Guideline: EN 943-2 Protective clothing against liquid and gaseous chemicals, aerosols and solid particles. Performance requirements for gas-tight (Type 1) chemical protective suits for emergency teams (ET) Guideline: EN 469 Protective clothing for firefighters. Performance requirements for protective clothing for firefighting. EN 15090 Footwear for firefighters. EN 659 Protective gloves for firefighters. EN 443 Helmets for fire fighting in buildings and other structures. EN 137 Respiratory protective devices - Self-contained open-circuit compressed air breathing apparatus with full face mask - Requirements, testing, marking.

#### SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

Evacuate area. Provide adequate ventilation. Consider the risk of potentially explosive atmospheres . In case of leakage, eliminate all ignition sources. Monitor the concentration of the released product. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. EN 137 Respiratory protective devices - Self-contained opencircuit compressed air breathing apparatus with full face mask - Requirements, testing, marking.

6.2 Environmental Precautions:

Prevent further leakage or spillage if safe to do so. Reduce vapour with fog or fine water spray. Keep run-off water out of sewers and water sources. Dike for water control.

6.3 Methods and material for containment and cleaning up:

Provide adequate ventilation. Eliminate sources of ignition. Wash contaminated equipment or sites of leaks with copious quantities of water. Provide adequate ventilation. Eliminate sources of ignition.

6.4 Reference to other sections:

Refer to sections 8 and 13.



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# SECTION 7: Handling and storage:

# 7.1 Precautions for safe handling:

Only experienced and properly instructed persons should handle gases under pressure. Avoid exposure - obtain special instructions before use. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Purge system with dry inert gas (e.g. helium or nitrogen) before gas is introduced and when system is placed out of service. Purge air from system before introducing gas. Containers, which contain or have contained flammable or explosive substances, must not be inerted with liquid carbon dioxide. Assess the risk of a potentially explosive atmosphere and the need for suitable equipment i.e. explosion-proof. Take precautionary measures against static discharges. Keep away from ignition sources (including static discharges). Provide electrical earthing of equipment and electrical equipment usable in explosive atmospheres. Use non-sparking tools. Installation of a cross purge assembly between the container and the regulator is recommended. Excess pressure must be vented through an appropriate scrubber system. Refer to supplier's handling instructions. The substance must be handled in accordance with good industrial hygiene and safety procedures. Ensure the complete system has been (or is regularly) checked for leaks before use. Protect containers from physical damage; do not drag, roll, slide or drop. Do not remove or deface labels provided by the supplier for the identification of the container contents. When moving containers, even for short distances, use appropriate equipment eq. trolley, hand truck, fork truck etc. Secure cylinders in an upright position at all times, close all valves when not in use. Provide adequate ventilation. Suck back of water into the container must be prevented. Do not allow backfeed into the container. Avoid suckback of water, acid and alkalis. Keep container below 50°C in a well ventilated place. Observe all regulations and local requirements regarding storage of containers. When using do not eat, drink or smoke. Store in accordance with local/regional/national/international regulations. Never use direct flame or electrical heating devices to raise the pressure of a container. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. Damaged valves should be reported immediately to the supplier Close container valve after each use and when empty, even if still connected to equipment. Never attempt to repair or modify container valves or safety relief devices. Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment. Keep container valve outlets clean and free from contaminates particularly oil and water. If user experiences any difficulty operating container valve discontinue use and contact supplier. Never attempt to transfer gases from one container to another. Container valve guards or caps should be in place.



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7.2 Conditions for safe storage, including any incompatibilities:

All electrical equipment in the storage areas should be compatible with the risk of a potentially explosive atmosphere. Segregate from oxidant gases and other oxidants being stored. Containers should not be stored in conditions likely to encourage corrosion. Stored containers should be periodically checked for general conditions and leakage. Keep away from food, drink and animal feeding stuffs. Container valve guards or caps should be in place. Store containers in location free from fire risk and away from sources of heat and ignition. Keep away from combustible material.

**7.3 Specific end use(s):** None.

# SECTION 8: Exposure controls/personal protection

### 8.1 Control Parameters

Occupational Exposure Limits

Chemical name	Туре	Exposure Lin	nit Values	Source
Carbon monoxide	MAK	20 ppm	23 mg/m3	Austria. MAK List, OEL Ordinance (GwV), BGBl. II, no. 184/2001, as amended (04 2021)
	MAK STEL	60 ppm	66 mg/m3	Austria. MAK List, OEL Ordinance (GwV), BGBl. II, no. 184/2001, as amended (04 2021)
	STEL	100 ppm	117 mg/m3	EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU, as amended (02 2017)
	TWA	20 ppm	23 mg/m3	EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU, as amended (02 2017)

#### **DNEL-Values**

Critical component	Туре	Value	Remarks
Carbon monoxide	Workers - Inhalation, Local, long-term	23 mg/m3	-
	Workers - Inhalation, Systemic, long-term	23 mg/m3	-
	Workers - Inhalation, Systemic, short-term	117 mg/m3	-
	Workers - Inhalation, Local, short-term	117 mg/m3	-



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### 8.2 Exposure controls

Appropriate engineering controls:

Consider a work permit system e.g. for maintenance activities. Ensure adequate air ventilation. Provide adequate general and local exhaust ventilation. Keep concentrations well below occupational exposure limits. Gas detectors should be used when toxic quantities may be released. Gas detectors should be used when quantities of flammable gases or vapours may be released. Systems under pressure should be regularly checked for leakages. Product to be handled in a closed system and under strictly controlled conditions. Only use permanent leak tight installations (e.g. welded pipes). Take precautionary measures against static discharges. Do not eat, drink or smoke when using the product.

#### Individual protection measures, such as personal protective equipment

**General information:** A risk assessment should be conducted and documented in each work area to

assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered. Keep self contained breathing apparatus readily available for emergency use. Keep suitable chemically resistant protective clothing readily available for emergency use. Personal protective equipment for the body should be selected based on the task being performed and the risks involved. Protect eyes, face and skin from contact with product. Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas

treatment.

**Eye/face protection:** Wear eye protection to EN 166 when using gases.

Guideline: EN 166 Personal Eye Protection.

Skin protection

**Hand Protection:** Guideline: EN 388 Protective gloves against mechanical risks.

Additional Information: Wear working gloves while handling containers Guideline: EN 374-1/2/3 Protective gloves against chemicals and micro-

organisms.

Additional Information: Chemically resistant gloves complying with EN 374 should

be worn at all times when handling chemical products if a risk assessment

indicates this is necessary.

**Body protection:** Wear fire resistant or flame retardant clothing.

Guideline: ISO/TR 2801:2007 Clothing for protection against heat and flame -- General recommendations for selection, care and use of protective clothing.

**Other:** Wear safety shoes while handling containers

Guideline: ISO 20345 Personal protective equipment - Safety footwear.



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**Respiratory Protection:** Reference should be made to European Standard EN 689 for methods for the

assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances. When allowed by a risk assessment Respiratory Protective Equipment (RPE) may be used The selection of the Respiratory Protective Device (RPD) must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected RPD. Self-contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen-deficient atmospheres Never use any kind of filtering respiratory protection equipment when working with this

substance due to it having poor or no warning properties.

Guideline: EN 137 Respiratory protective devices - Self-contained open-circuit compressed air breathing apparatus with full face mask - Requirements, testing,

marking.

**Thermal hazards:** No precautionary measures are necessary.

**Hygiene measures:** Obtain special instructions before use. Specific risk management measures are not

required beyond good industrial hygiene and safety procedures. Do not eat, drink

or smoke when using the product.

Environmental exposure

controls:

For waste disposal, see section 13 of the SDS.

# SECTION 9: Physical and chemical properties

# 9.1 Information on basic physical and chemical properties

**Appearance** 

Physical state: Gas

Form: Compressed gas

Color: Colorless Odor: Odorless

Odor Threshold: Odor threshold is subjective and is inadequate to warn of over

exposure.

pH: Not applicable.

Melting Point: -205 °C Experimental result, Key study

**Boiling Point:** -191,5 °C (1.013,25 hPa) Experimental result, Key study

Sublimation Point:Not applicable.Critical Temp. (°C):-140,0 °C

**Flash Point:**Not applicable to gases and gas mixtures. **Evaporation Rate:**Not applicable to gases and gas mixtures.

Flammability (solid, gas): Flammable Gas

Flammability Limit - Upper (%): 74 %(V) Other, Supporting study

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Flammability Limit - Lower (%): 10,9 %(V)

**Vapor pressure:** > 101,325 kPa (20 °C)

Vapor density (air=1): 0,968 AIR=1 Relative density: 0,97 (20 °C)

Solubility(ies)

Solubility in Water: 29 g/l (20 °C)

Partition coefficient (n-octanol/water): 1,78

**Autoignition Temperature:** +/- 607 °C Experimental result, Key study

**Decomposition Temperature:** Not known.

Viscosity

Kinematic viscosity:

Dynamic viscosity:

Explosive properties:

Oxidizing properties:

No data available.

Not applicable.

Not applicable.

**9.2 Other information:** None.

Molecular weight: 28,01 g/mol (CO)

# SECTION 10: Stability and reactivity

**10.1 Reactivity:** No reactivity hazard other than the effects described in sub-section below.

10.2 Chemical Stability: Stable under normal conditions.

10.3 Possibility of hazardous

reactions:

Can form a potentially explosive atmosphere in air. May react violently with

oxidants.

**10.4 Conditions to avoid:** Avoid moisture in the installation. Keep away from heat, hot surfaces, sparks,

open flames and other ignition sources. No smoking.

**10.5 Incompatible Materials:** Air and oxidizers. Moisture. For material compatibility see latest version of ISO-

11114.

10.6 Hazardous Decomposition

**Products:** 

Under normal conditions of storage and use, hazardous decomposition products

should not be produced.



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# SECTION 11: Toxicological information

**General information:** Carbon monoxide: Has been shown to produce adverse effects to the

cardiovascular, central nervous, and reproductive systems in laboratory animals

and chronically exposed humans.

11.1 Information on toxicological effects

Acute toxicity - Oral

**Product** Based on available data, the classification criteria are not met.

Acute toxicity - Dermal

**Product** Based on available data, the classification criteria are not met.

Acute toxicity - Inhalation

Product

Toxic if inhaled.

Carbon monoxide LC 50 (Rat, 4 h): 1300 ppm

LC 50 (Rat, 1 h): 3760 ppm

Repeated dose toxicity

Carbon monoxide LOAEL (Rat(Female), Inhalation, 72 Weeks): 200 ppm(m) Inhalation Experimental

result, Key study

LOAEC (Rat, Inhalation): 200 ppm (Target Organ(s): Respiratory system)

Skin Corrosion/Irritation

**Product** Based on available data, the classification criteria are not met.

Carbon monoxide Not classified as an irritant.

Serious Eye Damage/Eye Irritation

**Product** Based on available data, the classification criteria are not met.

Carbon monoxide Not classified as an irritant.

Respiratory or Skin Sensitization

**Product** Based on available data, the classification criteria are not met.



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Carbon monoxide No known effects from this product.

Germ Cell Mutagenicity

**Product** Based on available data, the classification criteria are not met.

Carbon monoxide There is no evidence of mutagenic potential.

Carcinogenicity

**Product** Based on available data, the classification criteria are not met.

Carbon monoxide No evidence of carcinogenic effects.

Reproductive toxicity

**Product** May damage fertility or the unborn child.

Carbon monoxide May damage fertility or the unborn child.

Reproductive toxicity (Fertility)

Carbon monoxide NOAEC (embryotoxicity): 65 ppm

Developmental toxicity (Teratogenicity)

Carbon monoxide LOAEC: 125 ppm

Specific Target Organ Toxicity - Single Exposure

**Product** Based on available data, the classification criteria are not met.

Carbon monoxide Route of Exposure: Inhalation

Target Organ(s): Blood

Causes damage to red blood cells (haemolytic poison). Carbon monoxide binds reversibly to haemoglobin (Hb) to form carboxyhaemoglobin (CoHb), reducing

the capacity of the blood to transport oxygen.

Specific Target Organ Toxicity - Repeated Exposure

**Product** Causes damage to organs through prolonged or repeated exposure.



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Carbon monoxide Route of Exposure: Inhalation

Target Organ(s): Heart

Risk of serious health injuries in case of long term exposure.

Aspiration Hazard

**Product** Not applicable to gases and gas mixtures..

# SECTION 12: Ecological information

#### 12.1 Toxicity

Acute toxicity

**Product** No ecological damage caused by this product.

Acute toxicity - Fish

Carbon monoxide LC 50 (Fish (no species mentioned)): 672,6 mg/l Remarks: QSAR QSAR, Supporting

study

Acute toxicity - Aquatic Invertebrates

Carbon monoxide LC 50 (48 h): 307,5 mg/l Remarks: QSAR QSAR, Supporting study

12.2 Persistence and Degradability

**Product** Not applicable to gases and gas mixtures...

Carbon monoxide Will not undergo hydrolysis.

Biodegradation

Carbon monoxide Not readily biodegradable. Inorganic compound.

12.3 Bioaccumulative potential

**Product** The subject product is expected to biodegrade and is not expected to persist for

long periods in an aquatic environment.

Carbon monoxide Because of the low log Kow, accumulation in organisms is not expected.

12.4 Mobility in soil

**Product** Because of its high volatility, the product is unlikely to cause ground or water

pollution.



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Carbon monoxide Because of its high volatility, the product is unlikely to cause ground or water

pollution.

12.5 Results of PBT and vPvB

assessment

**Product** Not classified as PBT or vPvB.

**12.6 Other adverse effects:** No ecological damage caused by this product.

# SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

**General information:** Must not be discharged to atmosphere. Consult supplier for specific

recommendations.

**Disposal methods:** Refer to the EIGA code of practice (Doc.30 "Disposal of Gases", downloadable at

http://www.eiga.org) for more guidance on suitable disposal methods. Dispose of container via supplier only. Discharge, treatment, or disposal may be subject to

national, state, or local laws.

**European Waste Codes** 

Container: 16 05 04\*: Gases in pressure containers (including halons) containing

dangerous substances.

# SECTION 14: Transport information

**ADR** 

14.1 UN Number: UN 1016

14.2 UN Proper Shipping Name: CARBON MONOXIDE, COMPRESSED

14.3 Transport Hazard Class(es)

Class: 2
Label(s): 2.3, 2.1
Hazard No. (ADR): 263
Tunnel restriction code: (B/D)

14.4 Packing Group:

14.5 Environmental hazards: Not applicable

14.6 Special precautions for user:



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RID

14.1 UN Number: UN 1016

14.2 UN Proper Shipping Name CARBON MONOXIDE, COMPRESSED

14.3 Transport Hazard Class(es)

Class: 2 Label(s): 2.3, 2.1

14.4 Packing Group:

14.5 Environmental hazards: Not applicable

14.6 Special precautions for user:

**IMDG** 

14.1 UN Number: UN 1016

14.2 UN Proper Shipping Name: CARBON MONOXIDE, COMPRESSED

14.3 Transport Hazard Class(es)

Class: 2.3 Label(s): 2.3, 2.1 EmS No.: F-D, S-U

14.4 Packing Group:

14.5 Environmental hazards: Not applicable

14.6 Special precautions for user:

IATA

14.1 UN Number: UN 1016

14.2 Proper Shipping Name: Carbon monoxide, compressed

14.3 Transport Hazard Class(es):

Class: 2.3 Label(s):

14.4 Packing Group:

14.5 Environmental hazards: Not applicable

14.6 Special precautions for user:

Other information

Passenger and cargo aircraft: Forbidden. Cargo aircraft only: Forbidden.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code: Not applicable

Additional identification: Avoid transport on vehicles where the load space is not separated from

> the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers ensure that they are firmly secured. Ensure that the container valve is closed and not leaking. Container valve guards or caps should be in place. Ensure

adequate air ventilation.



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# SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

#### **EU Regulations**

Regulation (EC) No. 1907/2006 Annex XVII Substances subject to restriction on marketing and use as amended:

The packaging shall be visibly, legibly and indelibly marked as follows: Restricted to professional users.

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Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breast feeding.:

Chemical name	CAS-No.	Concentration
Carbon monoxide	630-08-0	100%

# EU. Directive 2012/18/EU (SEVESO III) on major accident hazards involving dangerous substances, Annex 1, as amended.:

Classification	Lower-tier	Upper-tier
	Requirements	Requirements
H2: ACUTE TOXIC (Category 2,	50 t	200 t
all exposure routes; Category		
3, inhalation)		
P2: Flammable gases,	10 t	50 t
Category 1 or 2		

Directive 98/24/EC on the protection of workers from the risks related to chemical agents at work as amended:

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# **National Regulations**

Council Directive 89/391/EEC on the introduction of measures to encourage improvements in the safety and health of workers at work Directive 2016/425/EEC on personal protective equipment Directive 2014/34/EU on equipment and protective systems intended for use in potentially explosive atmospheres (ATEX) Only products that comply with the food regulations (EC) No. 1333/2008 and (EU) No.

231/2012 and are labelled as such may be used as food additives.

This Safety Data Sheet has been produced to comply with Regulation (EU) 2015/830.

**15.2 Chemical safety assessment:** Chemical Safety Assessment has been carried out.

#### SECTION 16: Other information

**Revision Information:** Not relevant.

Key literature references and sources for data:

Various sources of data have been used in the compilation of this SDS, they include

but are not exclusive to:

Agency for Toxic Substances and Diseases Registry (ATSDR)

(http://www.atsdr.cdc.gov/).

European Chemical Agency: Guidance on the Compilation of Safety Data Sheets.

European Chemical Agency: Information on Registered Substances http://apps.echa.europa.eu/registered/registered-sub.aspx#search

European Industrial Gases Association (EIGA) Doc. 169 "Classification and Labelling

quide", as amended.

International Programme on Chemical Safety (http://www.inchem.org/) ISO 10156:2010 Gases and gas mixtures - Determination of fire potential and

oxidizing ability for the selection of cylinder valve outlets.

Matheson Gas Data Book, 7th Edition.

National Institute for Standards and Technology (NIST) Standard Reference Database Number 69.

The ESIS (European chemical Substances 5 Information System) platform of the former European Chemicals Bureau (ECB) ESIS (http://ecb.jrc.ec.europa.eu/esis/).

The European Chemical Industry Council (CEFIC) ERICards.

United States of America's National Library of Medicine's toxicology data network

TOXNET (http://toxnet.nlm.nih.gov/index.html)

Threshold Limit Values (TLV) from the American Conference of Governmental

Industrial Hygienists (ACGIH).

Substance specific information from suppliers.

Details given in this document are believed to be correct at the time of publication.



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# Wording of the H-statements in section 2 and 3

H221	Flammable gas.
H280	Contains gas under pressure; may explode if heated.
H331	Toxic if inhaled.
H360D	May damage the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.

**Training information:** Users of breathing apparatus must be trained. Ensure operators understand the

toxicity hazard. Ensure operators understand the flammability hazard.

Classification according to Regulation (EC) No 1272/2008 as amended.

Flam. Gas 1B, H221 Acute Tox. 3, H331 Repr. 1A, H360D STOT RE 1, H372

Press. Gas Compr. Gas, H280

**Other information:** Before using this product in any new process or experiment, a thorough material

compatibility and safety study should be carried out. Ensure adequate air ventilation. Ensure all national/local regulations are observed. Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting

from its use can be accepted.

Last revised date: 24.04.2023

**Disclaimer:** This information is provided without warranty. The information is believed to be

correct. This information should be used to make an independent determination of

the methods to safeguard workers and the environment.



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# Annex to the extended Safety Data Sheet (eSDS)

#### Content

Exposure Scenario 1) Formulation & (re)packing of substances and mixtures, Industrial use
Exposure Scenario 2) Using gas for metal treatment., Industrial use
Use for electronic component manufacture., Industrial use

Exposure Scenario 4) Use of gas to manufacture pharmaceutical products., Industrial use Using gas as feedstock in chemical processes., Industrial use

**Exposure Scenario 6)** Using gas alone or in mixtures for the calibration of analysis equipment.,

Professional use

Exposure Scenario 1)

Exposure Scenario worker

1.Formulation & (re)packing of substances and mi	xtures, Industrial use
List of use descriptors	
Sector(s) of use	
Product categories [PC]:	
Name of contributing environmental scenario and corresponding ERC	Formulation & (re)packing of substances and mixtures: ERC2: Formulation into mixture
Contributing Scenarios	Formulation & (re)packing of substances and mixtures: PROC1: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions  PROC8b: Transfer of substance or mixture (charging and discharging) at dedicated facilities

**2.1.Contributing exposure scenario controlling environmental exposure for:** Formulation & (re)packing of substances and mixtures

# **Product characteristics**



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Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.				
Physical form of the product	See section 9 of the SDS.				
Γ					
Viscosity:					
Kinematic viscosity:	No data available.				
Dynamic viscosity:	No data available.				
Amounts used					
The actual tonnage handled per site is not corpractically no release	nsidered to influence the immissions as such for this scenario as there is				
Frequency and duration of use					
Batch process:	220 Emission days				
Continuous process:	not relevant				
Environment factors not influenced by risk management					
Other given operational conditions affecting environmental exposure					
one. g. en operanone concerns en centre gener					
Other relevant operational conditions	not relevant				
	· · · · · · · · · · · · · · · · · · ·				
Risk management measures (RMM)					
Technical conditions and measures at process level (source) to prevent release					
See section 8 of the safety data sheet (Environmental exposure controls).					
Tochnical ancita conditions and measures to rad	uce or limit discharges, air emissions and releases to soil				
reclinical offsite conditions and measures to fed	वर्ष्ट मा मामार पाउटाविष्ट्रिंड, बार सामाञ्जामात्र बाचि स्थित्यक्ष्य ए उमा				
Air	Handle substance within a closed system. Effectiveness: 100 %.				
Soil	not relevant				
Water	not relevant				

not relevant

not relevant

Sediment:

Remarks:



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# Organisational measures to prevent/limit release from site:

none

## Conditions and measures related to sewage treatment plant

type:	not relevant
Discharge rate:	not relevant
Treatment effectiveness:	not relevant
Sludge treatment technique:	not relevant
Measures to limit air emissions:	not relevant
Remarks:	Wastewater emission controls are not applicable as there is no direct release to wastewater.

# Conditions and measures related to external treatment of waste for disposal

#### Fraction of used amount transferred to external waste treatment:

Suitable waste treatment	Treatment effectiveness	Remarks
See section 13 of the SDS		External treatment and disposal of waste should comply with applicable local and/or national regulations.

# Conditions and measures related to external recovery of waste

#### Fraction of used amount transferred to external waste treatment:

Suitable recovery operations:	Treatment effectiveness	Remarks
See section 13 of the SDS		External recovery and recycling of waste should comply with applicable local and/or national regulations.

# Additional good practice advice beyond the REACH Chemical Safety Report

Ensure operatives are trained to minimise releases

# 2.2. Contributing exposure scenario controlling worker exposure for: Formulation & (re)packing of substances and mixtures

Process Categories:	PROC1: Chemical production or refinery in closed process without
	likelihood of exposure or processes with equivalent containment
	conditions



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PROC8b: Transfer of substance or mixture (charging and discharging)						
			ledicated fac		ice of fillator	e (charging and discharging)
Product characteristics						
Concentration of the s	ubstance in a mixture	:: Cov	ers percenta	ge substand	ce in the pro	duct up to 100 %.
Physical form of the pr	See	section 9 of	the SDS.			
Vapour pressure:		-	01,325 kPa			
Process temperature:			20 °C			
Remarks			relevant			
Amounts used						
combination of the		ndustrial vs.	professional	and level o	of containme	for this scenario. Instead, the nt/automation (as reflected in ssion potential.
Frequency and duratio	n of use					
Hours per shift	Use dura 8 h		<b>quency of us</b> ays per week		Remarks	
Human factors not infl	uenced by risk mana	gement				
This information is	not available.					
Other given operation	al conditions affectin	g workers e	xposure			
Other relevant operati	onal conditions:	. 50	ee section 8 (	of the SDS.		
Risk management mea	asures (RMM)					
Table Seed on Pro-						
Technical conditions and measures at process level (source) to prevent release						
See section 8 of the safety data sheet						
Technical conditions a	nd measures to contr	ol dispersio	n from sourc	e towards t	he worker	
inhalation	dermal exposure	eye exp	osure	oral expo	sure	Remarks

exposure



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Provide a basic standard of general ventilation (1 to 3 air changes per hour).		Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions
Provide a basic standard of general ventilation (1 to 3 air changes per hour).		Transfer of substance or mixture (charging and discharging) at dedicated facilities
Local exhaust ventilation		Transfer of substance or mixture (charging and discharging) at dedicated facilities

# Organisational measures to prevent/limit releases, dispersion and exposure

inhalation	dermal exposure	eye exposure	oral exposure	Remarks
exposure				
See section 7 of the SDS.				

# Conditions and measures related to personal protection, hygiene and health evaluation

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See section 8 of the safety data sheet (Personal protection equipment)

# Additional good practice advice beyond the REACH Chemical Safety Report

See section 7 of the SDS. Handle product within a closed system. Apply a good standard of general or controlled ventilation when maintenance activities are carried out. Ensure operatives are trained to minimise exposure Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed

# 3. Exposure estimation

**Environment:** 

Formulation & (re)packing of substances and mixtures:

ERC2:



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Compartment	Predicted environm ental concentra tion (PEC)	Risk characteris ation ratio (RCR)	Method	Remarks
Air		< 1	ECETOC TRA, EUSES v2.1	Closed systems

# ERC2:

Compartment	Predicted environm ental concentra tion (PEC)	Risk characteris ation ratio (RCR)	Method	Remarks
Water		<1	ECETOC TRA, EUSES v2.1	The exposure of aquatic, terrestrial, sediment and sewage treatment microorganisms is considered to be negligible because the substance partitions primarily to air when released to the environment. The resulting environmental exposure is not expected to add significantly to already present background levels of the gas in the environment

Health:

Formulation & (re)packing of substances and mixtures:

PROC1:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, long-term, systemic	Indoor use, without local exhaust ventilation	0,011 mg/m³	< 0,001	ECETOC TRA, EUSES v2.1	none

PROC1:



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Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, short-term, systemic, (acute)	Indoor use, without local exhaust ventilation	0,023 mg/m³	<= 0,001	ECETOC TRA, EUSES v2.1	none

#### PROC8b:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, long-term, systemic	Indoor use, with local exhaust ventilation	17,5 mg/m³	0,761	ECETOC TRA, EUSES v2.1	none

### PROC8b:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, short-term, systemic, (acute)	Indoor use, with local exhaust ventilation	35 mg/m <sup>3</sup>	0,299	ECETOC TRA, EUSES v2.1	none

# 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Check that RMMs and OCs are as described above or of equivalent efficiency Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. For scaling see http://www.ecetoc.org/tra

# Exposure Scenario 2)

Exposure Scenario worker

# 1.Using gas for metal treatment., Industrial use

# List of use descriptors



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Sector(s) of use	SU14: Manufacture of basic metals, including alloys
	SU15: Manufacture of fabricated metal products, except machinery and equipment
Product categories [PC]:	PC14: Metal surface treatment products
Name of contributing environmental scenario and corresponding ERC	<u>Using gas for metal treatment.:</u> ERC6b: Use of reactive processing aid at industrial site (no inclusion into or onto article)
Contributing Scenarios	<u>Using gas for metal treatment.:</u> PROC22: Manufacturing and processing of minerals and/or metals at substantially elevated temperature
2.1.Contributing exposure scenario controlling e	nvironmental exposure for: Using gas for metal treatment., Industrial use
Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.
Physical form of the product	See section 9 of the SDS.
Viscosity:	
Kinematic viscosity:	No data available.
Dynamic viscosity:	No data available.
Amounts used	
The actual tonnage handled per site is not con practically no release	sidered to influence the immissions as such for this scenario as there is
Frequency and duration of use	
Batch process:	220 Emission days
Continuous process:	not relevant
Environment factors not influenced by risk mana	gement



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# Other given operational conditions affecting environmental exposure

Other relevant operational conditions	not relevant
Totaler relevant operational conditions	HOUTCIC VOITE

# Risk management measures (RMM)

# Technical conditions and measures at process level (source) to prevent release

See section 8 of the safety data sheet (Environmental exposure controls).

# Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Air	Handle substance within a closed system. Effectiveness: 100 %.
Soil	not relevant
Water	not relevant
Sediment:	not relevant
Remarks:	not relevant

# Organisational measures to prevent/limit release from site:

none

# Conditions and measures related to sewage treatment plant

type:	not relevant
Discharge rate:	not relevant
Treatment effectiveness:	not relevant
Sludge treatment technique:	not relevant
Measures to limit air emissions:	not relevant
Remarks:	Wastewater emission controls are not applicable as there is no direct release to wastewater.

# Conditions and measures related to external treatment of waste for disposal

# Fraction of used amount transferred to external waste treatment:

Suitable waste treatment	Treatment effectiveness	Remarks
See section 13 of the SDS		External treatment and disposal of waste



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		should comply with applicable local and/or national regulations.				
Conditions and measures related to external recovery of waste						
Fraction of used amount transferred to ex	ternal waste treatment:					
Suitable recovery operations:	Treatment effectiveness	Remarks				
See section 13 of the SDS		External recovery and recycling of waste should comply with applicable local and/or national regulations.				
Additional good practice advice beyond the REACH Chemical Safety Report						
Ensure operatives are trained to minir	nise releases					

# 2.2. Contributing exposure scenario controlling worker exposure for: Using gas for metal treatment., Industrial use

Process Categories:	PROC22: Manufacturing and processing of minerals and/or metals at		
	substantially elevated temperature		

# **Product characteristics**

Process temperature:

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.		
Physical form of the product:	See section 9 of the SDS.		
Vapour pressure:	> 101,325 kPa		

>= 20 °C

# Remarks not relevant

# Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROCs and technical conditions) is the main determinant of the process-intrinsic emission potential.

# Frequency and duration of use

	Use duration:	Frequency of use:	Remarks
Hours per shift	8 h	5 days per week	

# Human factors not influenced by risk management



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This information	n is not available.			
Other given operati	ional conditions affectir	na workers exposure		
•				
Other relevant ope	rational conditions:	. See section	8 of the SDS.	
Risk management r	measures (RMM)			
	,			
Technical condition	is and measures at proce	ess level (source) to p	prevent release	
	is and incosor as at proces	(300.00) 10 p		
See section 8 of	f the safety data sheet			
Sechnical condition	is and measures to conti	rol dispersion from so	urce towards the work	er er
recillical condition	is and ineasures to conti	ioi dispersion nom so	dice towards the work	CI
nhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
Provide a basic standard of general ventilation (1 to 3 air changes per nour).				Manufacturing and processing of minerals and/or metals at substantially elevated temperature
Local exhaust ventilation				Manufacturing and processing of minerals and/or metals at substantially elevated temperature
Organicational mos	asures to prevent/limit r	coloacos dispossion a	and expective	
organisational life	isures to prevent/ illilit i	cicases, dispersion a	ши ехрозите	
inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
See section 7 of the				

eye exposure

oral exposure

Remarks

See section 8 of the safety data sheet (Personal protection equipment)

dermal exposure

inhalation

exposure



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# Additional good practice advice beyond the REACH Chemical Safety Report

See section 7 of the SDS. Handle product within a closed system. Apply a good standard of general or controlled ventilation when maintenance activities are carried out. Ensure operatives are trained to minimise exposure Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed

# 3. Exposure estimation

**Environment:** 

Using gas for metal treatment., Industrial use:

ERC6b:

Compartment	Predicted environm ental concentra tion (PEC)	Risk characteris ation ratio (RCR)	Method	Remarks
Air		< 1	ECETOC TRA, EUSES v2.1	Closed systems

# ERC6b:

Compartment	Predicted environm ental concentra tion (PEC)	Risk characteris ation ratio (RCR)	Method	Remarks
Water		<1	ECETOC TRA, EUSES v2.1	The exposure of aquatic, terrestrial, sediment and sewage treatment microorganisms is considered to be negligible because the substance partitions primarily to air when released to the environment. The resulting environmental exposure is not expected to add significantly to already present background levels of the gas in the environment



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Health:

Using gas for metal treatment., Industrial use:

PROC22:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, long-term, systemic	Indoor use, with local exhaust ventilation	11,7 mg/m³	0,509	ECETOC TRA, EUSES v2.1	none

#### PROC22:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, short-term, systemic, (acute)	Indoor use, with local exhaust ventilation	23,4 mg/m³	0,2	ECETOC TRA, EUSES v2.1	none

# 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Check that RMMs and OCs are as described above or of equivalent efficiency Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. For scaling see http://www.ecetoc.org/tra

Exposure Scenario 3)

Exposure Scenario worker

# 1.Use for electronic component manufacture., Industrial use

List of use descriptors	
Sector(s) of use	SU16: Manufacture of computer, electronic and optical products, electrical equipment
Product categories [PC]:	PC33: Semiconductors

Name of contributing environmental scenario and corresponding ERC	<u>Use for electronic component manufacture.:</u> ERC6a: Use of intermediate



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Contributing Scenarios	Use for electronic component manufacture.: PROC1: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions	
2.1.Contributing exposure scenario controlling e Industrial use	nvironmental exposure for: Use for electronic component manufacture.,	
Product characteristics		
Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.	
Physical form of the product	See section 9 of the SDS.	
Viscosity:		
Kinematic viscosity:	No data available.	
Dynamic viscosity:	No data available.	
Amounts used		
The actual tonnage handled per site is not cor practically no release	nsidered to influence the immissions as such for this scenario as there is	
Frequency and duration of use		
Batch process:	220 Emission days	
Continuous process:	not relevant	
Environment factors not influenced by risk mana	gement	
Other given operational conditions affecting env	vironmental exposure	
Other relevant operational conditions	not relevant	
Risk management measures (RMM)		



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#### Technical conditions and measures at process level (source) to prevent release

See section 8 of the safety data sheet (Environmental exposure controls).

# Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Air	Handle substance within a closed system. Effectiveness: 100 %.
Soil	not relevant
Water	not relevant
Sediment:	not relevant
Remarks:	not relevant

# Organisational measures to prevent/limit release from site:

none

# Conditions and measures related to sewage treatment plant

type:	not relevant
Discharge rate:	not relevant
Treatment effectiveness:	not relevant
Sludge treatment technique:	not relevant
Measures to limit air emissions:	not relevant
Remarks:	Wastewater emission controls are not applicable as there is no direct release to wastewater.

# Conditions and measures related to external treatment of waste for disposal

### Fraction of used amount transferred to external waste treatment:

Suitable waste treatment	Treatment effectiveness	Remarks
See section 13 of the SDS		External treatment and disposal of waste should comply with applicable local and/or national regulations.

# Conditions and measures related to external recovery of waste

#### Fraction of used amount transferred to external waste treatment:

Suitable recovery operations:	Treatment effectiveness	Remarks
-------------------------------	-------------------------	---------



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See section 13 of the SDS	External recovery and recycling of waste should comply with applicable local and/or national regulations.		
Additional good practice advice beyond the REAC	CH Chemical Safety Report		
Ensure operatives are trained to minimise rele	ases		
2.2. Contributing exposure scenario controlling w Industrial use	vorker exposure for: Use for electronic component manufacture.,		
Process Categories:	PROC1: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions		
Product characteristics			
1 Todact Characteristics			
Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.		
Physical form of the product:	See section 9 of the SDS.		
Vapour pressure:	> 101,325 kPa		
Process temperature:	>= 20 °C		
Remarks	not relevant		

# Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROCs and technical conditions) is the main determinant of the process-intrinsic emission potential.

# Frequency and duration of use

	Use duration:	Frequency of use:	Remarks
Hours per shift	8 h	5 days per week	

# Human factors not influenced by risk management

This information is not available.

# Other given operational conditions affecting workers exposure

Other relevant operational conditions:	. See section 8 of the SDS.	l
Totaler relevant operational conditions.	. JCC 3CCHOH 0 01 thC JDJ.	



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#### Risk management measures (RMM)

# Technical conditions and measures at process level (source) to prevent release

See section 8 of the safety data sheet

# Technical conditions and measures to control dispersion from source towards the worker

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
Provide a basic standard of general ventilation (1 to 3 air changes per hour).				Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions

# Organisational measures to prevent/limit releases, dispersion and exposure

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
See section 7 of the SDS.				

## Conditions and measures related to personal protection, hygiene and health evaluation

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See section 8 of the safety data sheet (Personal protection equipment)

# Additional good practice advice beyond the REACH Chemical Safety Report

See section 7 of the SDS. Handle product within a closed system. Apply a good standard of general or controlled ventilation when maintenance activities are carried out. Ensure operatives are trained to minimise exposure Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed

# 3. Exposure estimation



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**Environment:** 

Use for electronic component manufacture., Industrial use:

ERC6a:

Compartment	Predicted environm ental concentra tion (PEC)	Risk characteris ation ratio (RCR)	Method	Remarks
Air		< 1	ECETOC TRA, EUSES v2.1	Closed systems

ERC6a:

Compartment	Predicted environm ental concentra tion (PEC)	Risk characteris ation ratio (RCR)	Method	Remarks
Water		<1	ECETOC TRA, EUSES v2.1	The exposure of aquatic, terrestrial, sediment and sewage treatment microorganisms is considered to be negligible because the substance partitions primarily to air when released to the environment. The resulting environmental exposure is not expected to add significantly to already present background levels of the gas in the environment

Health:

Use for electronic component manufacture., Industrial use:

PROC1:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, long-term, systemic	Indoor use, without local	0,011 mg/m³	< 0,001	ECETOC TRA, EUSES v2.1	none



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		exhaust ventilation				
Ρŀ	ROC1:					
	Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
	inhalative, short-term, systemic, (acute)	Indoor use, without local exhaust	0,023 mg/m³	<= 0,001	ECETOC TRA, EUSES v2.1	none

# 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

ventilation

Check that RMMs and OCs are as described above or of equivalent efficiency Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. For scaling see http://www.ecetoc.org/tra

# Exposure Scenario 4)

Exposure Scenario worker

# 1.Use of gas to manufacture pharmaceutical products., Industrial use List of use descriptors

Sector(s) of use	SU9: Manufacture of fine chemicals
Product categories [PC]:	PC29: Pharmaceuticals

Name of contributing environmental scenario and corresponding ERC	Use of gas to manufacture pharmaceutical products.: ERC6a: Use of intermediate

Contributing Scenarios	<u>Use of gas to manufacture pharmaceutical products.</u> : PROC2: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
	PROC3: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition



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2.1.Contributing exposure scenario controlling environmental exposure for: Use of gas to manufacture pharmaceutical products., Industrial use			
Product characteristics			
Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.		
Physical form of the product	See section 9 of the SDS.		
Viscosity:			
Kinematic viscosity:	No data available.		
Dynamic viscosity:	No data available.		
Amounts used	Amounts used		
The actual tonnage handled per site is not con practically no release	sidered to influence the immissions as such for this scenario as there is		
Frequency and duration of use			
Batch process:	220 Emission days		
Continuous process:	not relevant		
Environment factors not influenced by risk management			
Other given operational conditions affecting environmental exposure			
Other relevant operational conditions	not relevant		
Risk management measures (RMM)			
Technical conditions and measures at process level (source) to prevent release			
See section 8 of the safety data sheet (Environ	See section 8 of the safety data sheet (Environmental exposure controls).		

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil



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Air	Handle substance within a closed system. Effectiveness: 100 %.
Soil	not relevant
Water	not relevant
Sediment:	not relevant
Remarks:	not relevant

# Organisational measures to prevent/limit release from site:

none

# Conditions and measures related to sewage treatment plant

type:	not relevant
Discharge rate:	not relevant
Treatment effectiveness:	not relevant
Sludge treatment technique:	not relevant
Measures to limit air emissions:	not relevant
Remarks:	Wastewater emission controls are not applicable as there is no direct release to wastewater.

# Conditions and measures related to external treatment of waste for disposal

# Fraction of used amount transferred to external waste treatment:

Suitable waste treatment	Treatment effectiveness	Remarks
See section 13 of the SDS		External treatment and disposal of waste should comply with applicable local and/or national regulations.

# Conditions and measures related to external recovery of waste

#### Fraction of used amount transferred to external waste treatment:

Suitable recovery operations:	Treatment effectiveness	Remarks
See section 13 of the SDS		External recovery and recycling of waste should comply with applicable local and/or national regulations.

# Additional good practice advice beyond the REACH Chemical Safety Report



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Ensure operatives are trained to minimise releases

# 2.2. Contributing exposure scenario controlling worker exposure for: Use of gas to manufacture pharmaceutical products., Industrial use

Process Categories:	PROC2: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent
	containment conditions
	PROC3: Manufacture or formulation in the chemical industry in closed
	batch processes with occasional controlled exposure or processes with
	equivalent containment condition

# Product characteristics

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.
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Physical form of the product:	See section 9 of the SDS.
Vapour pressure:	> 101,325 kPa
Process temperature:	>= 20 °C
Remarks	not relevant

#### Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROCs and technical conditions) is the main determinant of the process-intrinsic emission potential.

# Frequency and duration of use

	Use duration:	Frequency of use:	Remarks
Hours per shift	8 h	5 days per week	

# Human factors not influenced by risk management

This information is not available.

# Other given operational conditions affecting workers exposure

Other relevant operational conditions:	. See section 8 of the SDS.
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# Risk management measures (RMM)



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# Technical conditions and measures at process level (source) to prevent release

See section 8 of the safety data sheet

# Technical conditions and measures to control dispersion from source towards the worker

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
Provide a basic standard of general ventilation (1 to 3 air changes per hour).				Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
Local exhaust ventilation				Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
Provide a basic standard of general ventilation (1 to 3 air changes per hour).				Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
Local exhaust ventilation				Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition

# Organisational measures to prevent/limit releases, dispersion and exposure

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
See section 7 of the SDS.				

# Conditions and measures related to personal protection, hygiene and health evaluation



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inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See section 8 of the safety data sheet (Personal protection equipment)

# Additional good practice advice beyond the REACH Chemical Safety Report

See section 7 of the SDS. Handle product within a closed system. Apply a good standard of general or controlled ventilation when maintenance activities are carried out. Ensure operatives are trained to minimise exposure Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed

# 3. Exposure estimation

Environment:

Use of gas to manufacture pharmaceutical products., Industrial use:

ERC6a:

Compartment	Predicted environm ental concentra tion (PEC)	Risk characteris ation ratio (RCR)	Method	Remarks
Air		< 1	ECETOC TRA, EUSES v2.1	Closed systems

# ERC6a:

Compartment	Predicted environm ental concentra tion (PEC)	Risk characteris ation ratio (RCR)	Method	Remarks
Water		<1	ECETOC TRA, EUSES v2.1	The exposure of aquatic, terrestrial, sediment and sewage treatment microorganisms is considered to be negligible because the substance partitions primarily to air when released to the environment. The resulting environmental exposure is



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present background levels of the gas in the environment
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Health:

Use of gas to manufacture pharmaceutical products., Industrial use:

PROC2:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, long-term, systemic	Indoor use, with local exhaust ventilation	5,84 mg/m³	0,254	ECETOC TRA, EUSES v2.1	none

# PROC2:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, short-term, systemic, (acute)	Indoor use, with local exhaust ventilation	11,7 mg/m³	0,1	ECETOC TRA, EUSES v2.1	none

# PROC3:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, long-term, systemic	Indoor use, with local exhaust ventilation	11,7 mg/m³	0,509	ECETOC TRA, EUSES v2.1	none

# PROC3:

Route of Exposure	Specific	Exposure	Risk	Method	Remarks
	condition	level	characteris		
			ation ratio		



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			(RCR)		
inhalative, short-term, systemic, (acute)	Indoor use, with local exhaust ventilation	23,4 mg/m³	0,2	ECETOC TRA, EUSES v2.1	none

# 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Check that RMMs and OCs are as described above or of equivalent efficiency Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. For scaling see http://www.ecetoc.org/tra

# Exposure Scenario 5)

#### Exposure Scenario worker

# 1.Using gas as feedstock in chemical processes., Industrial use

List of use descriptors	
Sector(s) of use	SU8: Manufacture of bulk, large scale chemicals (including petroleum products)
	SU9: Manufacture of fine chemicals
Product categories [PC]:	PC21: Laboratory chemicals
Name of contributing environmental scenario and corresponding ERC	<u>Using gas as feedstock in chemical processes.:</u> ERC6a: Use of intermediate

Contributing Scenarios	Using gas as feedstock in chemical processes.:  PROC1: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions
	PROC8b: Transfer of substance or mixture (charging and discharging) at dedicated facilities

# **2.1.Contributing exposure scenario controlling environmental exposure for:** Using gas as feedstock in chemical processes., Industrial use



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Product characteristics				
Consideration of the contrate on the contrate of	C to 100 W			
Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.			
Physical form of the product	See section 9 of the SDS.			
F				
Viscosity:				
Kinematic viscosity:	No data available.			
Dynamic viscosity:	No data available.			
Amounts used				
	sidered to influence the immissions as such for this scenario as there is			
practically no release				
- III .: (				
Frequency and duration of use				
Database and	220 Full day			
Batch process:	220 Emission days			
Continuous process:	not relevant			
Fourteement factors not influenced by rick management				
Environment factors not influenced by risk management				
Other given operational conditions affecting environmental exposure				
other given operational conditions affecting env	monniental exposure			
Other relevant operational conditions	not relevant			
Risk management measures (RMM)				
Technical conditions and measures at process lev	vel (source) to prevent release			
See section 8 of the safety data sheet (Environmental exposure controls).				
Technical onsite conditions and measures to redu	uce or limit discharges, air emissions and releases to soil			
Air	Handle substance within a closed system.			
	Effectiveness: 100 %.			
Soil	not relevant			
·				

not relevant

not relevant

Water

Sediment:



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Remarks:	not relevant
Organisational measures to prevent/limit	release from site:
none	
Conditions and measures related to sewage	ge treatment plant
type:	not relevant
Discharge rate:	not relevant
Treatment effectiveness:	not relevant
Sludge treatment technique:	not relevant
Measures to limit air emissions:	not relevant
Remarks:	Wastewater emission controls are not applicable as there is no direct

# Conditions and measures related to external treatment of waste for disposal

# Fraction of used amount transferred to external waste treatment:

Suitable waste treatment	Treatment effectiveness	Remarks
See section 13 of the SDS		External treatment and disposal of waste should comply with applicable local and/or national regulations.

# Conditions and measures related to external recovery of waste

#### Fraction of used amount transferred to external waste treatment:

Suitable recovery operations:	Treatment effectiveness	Remarks
See section 13 of the SDS		External recovery and recycling of waste should comply with applicable local and/or national regulations.

# Additional good practice advice beyond the REACH Chemical Safety Report

Ensure operatives are trained to minimise releases

2.2. Contributing exposure scenario controlling worker exposure for: Using gas as feedstock in chemical processes., Industrial use



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	PROC1: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions PROC8b: Transfer of substance or mixture (charging and discharging) at dedicated facilities
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#### Product characteristics

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.
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Physical form of the product:	See section 9 of the SDS.
Vapour pressure:	> 101,325 kPa
Process temperature:	>= 20 °C
Remarks	not relevant

#### Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROCs and technical conditions) is the main determinant of the process-intrinsic emission potential.

# Frequency and duration of use

	Use duration:	Frequency of use:	Remarks
Hours per shift	8 h	5 days per week	

# Human factors not influenced by risk management

This information is not available.

# Other given operational conditions affecting workers exposure

Other relevant operational conditions: . See section 8 of the SDS.

#### Risk management measures (RMM)

# Technical conditions and measures at process level (source) to prevent release

See section 8 of the safety data sheet

# Technical conditions and measures to control dispersion from source towards the worker



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inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
Provide a basic standard of general ventilation (1 to 3 air changes per hour).				Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions
Provide a basic standard of general ventilation (1 to 3 air changes per hour).				Transfer of substance or mixture (charging and discharging) at dedicated facilities
Local exhaust ventilation				Transfer of substance or mixture (charging and discharging) at dedicated facilities

# Organisational measures to prevent/limit releases, dispersion and exposure

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
See section 7 of the SDS.				

# Conditions and measures related to personal protection, hygiene and health evaluation

inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks
				See section 8 of the safety data sheet (Personal protection equipment)

# Additional good practice advice beyond the REACH Chemical Safety Report

See section 7 of the SDS. Handle product within a closed system. Apply a good standard of general or controlled ventilation when maintenance activities are carried out. Ensure operatives are trained to minimise exposure Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed

# 3. Exposure estimation

#### **Environment:**



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Using gas as feedstock in chemical processes., Industrial use: ERC6a:

Compartment	Predicted environm ental concentra tion (PEC)	Risk characteris ation ratio (RCR)	Method	Remarks
Air		< 1	ECETOC TRA, EUSES v2.1	Closed systems

# ERC6a:

Compartment	Predicted environm ental concentra tion (PEC)	Risk characteris ation ratio (RCR)	Method	Remarks
Water		<1	ECETOC TRA, EUSES v2.1	The exposure of aquatic, terrestrial, sediment and sewage treatment microorganisms is considered to be negligible because the substance partitions primarily to air when released to the environment. The resulting environmental exposure is not expected to add significantly to already present background levels of the gas in the environment

Health:

Using gas as feedstock in chemical processes., Industrial use:

PROC1:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, long-term, systemic	Indoor use, without local exhaust	0,011 mg/m³	< 0,001	ECETOC TRA, EUSES v2.1	none



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l ventilation
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#### PROC1:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, short-term, systemic, (acute)	Indoor use, without local exhaust ventilation	0,023 mg/m³	<= 0,001	ECETOC TRA, EUSES v2.1	none

#### PROC8b:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, long-term, systemic	Indoor use, with local exhaust ventilation	17,5 mg/m³	0,761	ECETOC TRA, EUSES v2.1	none

#### PROC8b:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, short-term, systemic, (acute)	Indoor use, with local exhaust ventilation	35 mg/m <sup>3</sup>	0,299	ECETOC TRA, EUSES v2.1	none

#### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Check that RMMs and OCs are as described above or of equivalent efficiency Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. For scaling see http://www.ecetoc.org/tra

Exposure Scenario 6)

Exposure Scenario worker

1.Using gas alone or in mixtures for the calibration of analysis equipment., Professional use



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List of use descriptors	
Sector(s) of use	SU24: Scientific research and development
Product categories [PC]:	PC21: Laboratory chemicals
Troduct categories [1 c].	1 CZ 1. Laboratory Chemicars
Name of contributing environmental scenario and corresponding ERC	Using gas alone or in mixtures for the calibration of analysis equipment.:  ERC8a: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)
Contributing Scenarios	Using gas alone or in mixtures for the calibration of analysis equipment.: PROC15: Use as laboratory reagent
2.1.Contributing exposure scenario controlling e calibration of analysis equipment., Professional us  Product characteristics	nvironmental exposure for: Using gas alone or in mixtures for the e
Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.
Physical form of the product	See section 9 of the SDS.
Viscosity:	
Kinematic viscosity:	No data available.
Dynamic viscosity:	No data available.
Amounts used	
The actual tonnage handled per site is not con practically no release	nsidered to influence the immissions as such for this scenario as there is
Frequency and duration of use	
	T
Batch process:	220 Emission days
Continuous process:	220 Emission days not relevant



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# Other given operational conditions affecting environmental exposure

Other relevant operational conditions	not relevant
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#### Risk management measures (RMM)

# Technical conditions and measures at process level (source) to prevent release

See section 8 of the safety data sheet (Environmental exposure controls).

# Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil

Air	Handle substance within a closed system. Effectiveness: 100 %.	
Soil	not relevant	
Water	not relevant	
Sediment:	not relevant	
Remarks:	not relevant	

# Organisational measures to prevent/limit release from site:

none

# Conditions and measures related to sewage treatment plant

type:	not relevant
Discharge rate:	not relevant
Treatment effectiveness:	not relevant
Sludge treatment technique:	not relevant
Measures to limit air emissions:	not relevant
Remarks:	Wastewater emission controls are not applicable as there is no direct release to wastewater.

# Conditions and measures related to external treatment of waste for disposal

#### Fraction of used amount transferred to external waste treatment:

Suitable waste treatment	Treatment effectiveness	Remarks
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See section 13 of the SDS	External treatment and disposal of waste should comply with applicable local and/or national regulations.
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# Conditions and measures related to external recovery of waste

Fraction of used amount transferred to external waste treatment:

Suitable recovery operations:	Treatment effectiveness	Remarks
See section 13 of the SDS		External recovery and recycling of waste should comply with applicable local and/or national regulations.

# Additional good practice advice beyond the REACH Chemical Safety Report

Ensure operatives are trained to minimise releases

2.2. Contributing exposure scenario controlling worker exposure for: Using gas alone or in mixtures for the calibration of analysis equipment., Professional use

Dracace Catagoriae	DDOC1E Use as laboratory reasont
Process Categories:	PROC15: Use as laboratory reagent

# **Product characteristics**

Concentration of the substance in a mixture:	Covers percentage substance in the product up to 100 %.		

Physical form of the product:See section 9 of the SDS.	
Vapour pressure:	> 101,325 kPa
Process temperature:	>= 20 °C
Remarks	not relevant

# Amounts used

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation (industrial vs. professional) and level of containment/automation (as reflected in the PROCs and technical conditions) is the main determinant of the process-intrinsic emission potential.

# Frequency and duration of use

	Use duration:	Frequency of use:	Remarks
Hours per shift	8 h	5 days per week	

Human factors not influenced by risk management



protection equipment)

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This information is not available.						
Other given operational conditions affecting workers exposure						
Other relevant opera	itional conditions:	. See section	8 of the SDS.			
Risk management me		,				
Kisk illahayement illi	easures (Kimimi)					
Technical conditions	and measures at proce	ess level (source) to p	revent release			
See section 8 of t	he safety data sheet					
	•					
Technical conditions	and measures to contr	ol dispersion from so	urce towards the work	er		
inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks		
Provide a basic standard of general ventilation (1 to 3 air changes per hour).				Use as laboratory reagent		
Local exhaust ventilation				Use as laboratory reagent		
Organisational moss	Organisational measures to prevent/limit releases, dispersion and exposure					
Organisational illeas	ures to preventy militr	eieases, dispersion a	na exposure			
inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks		
See section 7 of the SDS.						
Conditions and measures related to personal protection, hygiene and health evaluation						
inhalation exposure	dermal exposure	eye exposure	oral exposure	Remarks		
				See section 8 of the safety data sheet (Personal		



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See section 7 of the SDS. Handle product within a closed system. Apply a good standard of general or controlled ventilation when maintenance activities are carried out. Ensure operatives are trained to minimise exposure Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed

# 3. Exposure estimation

#### **Environment:**

Using gas alone or in mixtures for the calibration of analysis equipment., Professional use: ERC8a:

Compartment	Predicted environm ental concentra tion (PEC)	Risk characteris ation ratio (RCR)	Method	Remarks
Air		< 1	ECETOC TRA, EUSES v2.1	Closed systems

# ERC8a:

Compartment	Predicted environm ental concentra tion (PEC)	Risk characteris ation ratio (RCR)	Method	Remarks
Water		<1	ECETOC TRA, EUSES v2.1	The exposure of aquatic, terrestrial, sediment and sewage treatment microorganisms is considered to be negligible because the substance partitions primarily to air when released to the environment. The resulting environmental exposure is not expected to add significantly to already present background levels of the gas in the environment

#### Health:

Using gas alone or in mixtures for the calibration of analysis equipment., Professional use:



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#### PROC15:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, long-term, systemic	Indoor use, with local exhaust ventilation	0,0117 mg/m³	0,0005	ECETOC TRA, EUSES v2.1	none

#### PROC15:

Route of Exposure	Specific condition	Exposure level	Risk characteris ation ratio (RCR)	Method	Remarks
inhalative, short-term, systemic, (acute)	Indoor use, with local exhaust ventilation	0,0234 mg/m³	0,0002	ECETOC TRA, EUSES v2.1	none

# 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

Check that RMMs and OCs are as described above or of equivalent efficiency Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. For scaling see http://www.ecetoc.org/tra